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The case suggests the price for the crates for an average job shop is:

$150,000 * \$3.00 = \$450,000 * 57\% = \$256,500$ Therefore, the direct materials and direct labor is \$256,500, \$1.71 per unit for the average job shop. At \$1.71 per unit, Brunswick's bid price will be much higher at \$3.00, which increases the chance that the bid will be rejected.

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Case #1: Brunswick Plastics Introduction Brunswick Plastics, located in Canada, is an injection molding company. Brunswick Plastics produces 50 different products; however, they are not reaching capacity. Production required multiple labor hours, and since they weren't at capacity, they were finishing a little above breakeven.

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