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applicable formula may also be used 1.

$S = \pi D N$  60 2.  $N = 1000 \times S / \pi \times D$  3.  $W =$

Feed/stroke x strokes per minute x t  $W =$

Toevoer/slag x slae/ minuut x t 4.

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The schematic representation of the fit

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is also drawn. The tolerances defined in ISO 286-1 are applicable to size range from 0 mm to 3150 mm but there are exceptional cases defined in the standard which depend on tolerance selection.

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used in the manufacture of Industrial Pipe and Adapter fittings are shown in Table U1 on page U2. Note: Upon request, pipe fittings, adapters and plugs could be furnished in materials other than those shown in the material

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specifications chart. Finish - Zinc plating with silver chromate (zinc chromium 6 free) is used on all standard steel products.

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